

**HIGH IMPACT**  
**POLYSTYRENE**  
**(HIPS)**

**DIAMOND HI-850**

**Characteristics:**

- High Impact
- Good Gloss
- Standard Flow
- Low Volatility

**Processing:**

- Injection Molding

**Applications:**

House ware, Drinking Cups, Washing Machine Plastic parts Toys, Stationery products , sanitary products ,plastic Hangers , Cotton Buds, Automotive Spare Parts and disposable razors etc.

Material Status

TYPICAL PROPERTIES	TEST METHOD	UNIT	VALUES
<b>Mechanical Properties</b>			
Tensile Strength at Yield / at break	ASTM D-638	kgf/cm <sup>2</sup>	200
Tensile Elongation	ASTM D-638	%	40
Flexural Strength	ASTM D-790	kgf/cm <sup>2</sup>	375
Izod Impact Strength	ASTM D-256	kg-cm/cm	10
Gardner Falling Dart	ASTM D-5420	In-Ib	95
<b>Thermal Properties</b>			
Vicat Softening Temp	ASTM D-1525	°C	90
Heat Deflection Temp	ASTM D-648	°C	85
<b>General Properties</b>			
Melt Flow Rate MFR 200/5	ASTM D-1238	gm/10 min	6
<b>Processing</b>			
Specific Gravity	ASTM D - 792	23/23°C	1.04

<b>Product Description</b>	Diamond HI-850 is a High Impact Polystyrene grade with Opaque & matt finish surface. It gives excellent mechanical and heat resistance properties while providing with easy process ability and molding applications.
<b>Processing</b>	Although Polystyrene HI-850 can be processed by any method applicable to polystyrene based plastic, it is best suitable for injection molding and extrusion molding. The melt temperatures should not exceed 260 °C.
<b>Product Safety</b>	During processing of Polystyrene HI-850, small quantity of Styrene Monomer may be released into the atmosphere. At styrene vapor concentrations below 20 ppm, no negative health effects are expected. In our experience, the concentration of styrene does not exceed 1 ppm in good ventilate workplace.
<b>Form supplied &amp; Storage</b>	Polystyrene HI-850 is supplied as cylindrical shaped granules. It has to be kept in its original containers in a dry, cool place. Avoid direct exposure to sunlight. PS HI-850 can also be stored in silos.
<b>Food Legislation</b>	If used unmodified and under appropriated processing conditions, Polystyrene HI-850 conforms with FDA title 21 CFR section 177.1640 regarding the use of in food contact articles. Diamond Polystyrene is also approved by PCSIR (Pakistan Council of Scientific & Industrial Research).
<b>Environmental</b>	Diamond polystyrene resins can be recycled. Adequate ventilation should be used during processing. Diamond Polystyrene must not be dispose of to landfill or incineration as per government laws and regulations.

**Note:**

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